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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE CR 3585 UV/VISIBLE LIGHT CURE ACRYLIC known as 3585 Molding Compound Resinaid	IDH number:	235163
Product type:	Molding Compound	Item number:	30882
Restriction of Use:	None identified	Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE DAMAGE.
MAY CAUSE RESPIRATORY IRRITATION.
SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	2
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)



Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyurethane	Proprietary	30 - 60
Polyglycol dimethacrylate	Proprietary	10 - 30
Diacrylate ester	Proprietary	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	5 - 10
2-Hydroxyethyl methacrylate	868-77-9	5 - 10
Acrylate	Proprietary	1 - 5
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	75980-60-8	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
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Clean-up methods:

Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Refer to Section 8.

Storage:

Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyurethane	None	None	None	None
Polyglycol dimethacrylate	None	None	None	None
Diacrylate ester	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
2-Hydroxyethyl methacrylate	None	None	None	3 ppm Ceiling
Acrylate	None	None	None	None
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	None	None	None	None

Engineering controls:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Nitrile gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Clear
Odor:	Slight, Acrylic
Odor threshold:	Not available.
pH:	Not available.
Vapor pressure:	< 0.1 kPa (20 °C (68°F))
Boiling point/range:	260 °C (500°F)
Melting point/ range:	Not available.
Specific gravity:	1.1131
Vapor density:	Not available.
Flash point:	> 93.3 °C (> 199.94 °F) Tagliabue closed cup; Estimated
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available.

VOC content: < 4 %; < 42 g/l
 Viscosity: Not available.
 Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: May occur.

Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours.

Incompatible materials: Acids. Amines. Alkalis. Free radical initiators.

Reactivity: Not available.

Conditions to avoid: Store away from incompatible materials. Keep away from heat, spark and flame. Direct sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye damage.
Ingestion: May cause gastrointestinal disturbances.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyurethane	None	No Data
Polyglycol dimethacrylate	None	Irritant, Allergen
Diacylate ester	None	Irritant, Allergen, Eyes
Hydroxyalkyl methacrylate	None	Irritant, Allergen
2-Hydroxyethyl methacrylate	Oral LD50 (Mouse) = 3,275 mg/kg Oral LD50 (Rat) = 11.2 g/kg Oral LD50 (Rat) = 5,050 mg/kg	Irritant, Allergen
Acrylate	Dermal LD50 (Rabbit) = 1,010 mg/kg	Allergen, Central nervous system, Heart, Irritant, Kidney, Liver, Lung, Some evidence of carcinogenicity, Spleen
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	None	No Records

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyurethane	No	No	No
Polyglycol dimethacrylate	No	No	No
Diacylate ester	No	No	No
Hydroxyalkyl methacrylate	No	No	No
2-Hydroxyethyl methacrylate	No	No	No
Acrylate	No	No	No
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3

Prepared by: Product Safety and Regulatory Affairs

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